

## **WORLD BRAND 500 ADHESIVE**

### **DESCRIPTION**

World Brand 500 Adhesive is a special adhesive for canvas, rubber, metal, leather, plastics, wood, hardboard, etc. It is widely used in the footwear industry. The consistency of the adhesive is softer.

### **TECHNICAL SPECIFICATIONS**

Type	: Polychloroprene rubber
Appearance	: Yellowish liquid
Odour	: Mixed hydrocarbon odour
Viscosity	: 3000 cps (Spindle No. 4/60 rpm at 20 °C Brookfield)
Dry Content	: 24.2%
Flash Point	: Less than 10 °C
Auto – Ignition Temp.:	More than 200 °C
Open Tack Time	: 1 hr 30 mins

### **DIRECTIONS**

- Stir adhesive thoroughly before use.
- Clean and dry surfaces to be bonded.
- Apply adhesive by brush / roller in an even coating to both components.
- Allow drying up to 3 minutes before bonding.
- Bonding is made by pressing the components firmly together.

### **SAFETY PRECAUTIONS**

- Eye contact may cause injury to eye tissues. Remove by flushing with water for at least 10 minutes. Consult a physician immediately.
- Skin contact may cause irritation and cause dermatitis. Remove with large amount of water.
- Inhalation may cause headaches and dizziness. Remove patient from contaminated area. Give artificial respiration if breathing has stopped. Consult a physician immediately.
- Ingestion may cause pulmonary edema. Induce vomiting immediately by giving two large glasses of water. Contact a physician immediately.

### **STORAGE**

Shelf life of 12 months from date of manufacture if stored under cool and ambient temperature.

### **PACKAGING**

Available in 1 US gallon per tin, 5 US gallon per tin and 200 litres per drum packing.

The information contained here is true and accurate to the best of our knowledge. The manufacturer makes no warranty or guarantee of results and resume no obligations or liabilities from use of this product.

